

XL Metrics

This is a quick reference to metrics provided by the XL Productivity Appliance™.

Category	Metrics	Category	Metrics	Category	Metrics
Count Metrics	<ul style="list-style-type: none"> In Count Good Count Reject Count Total Count End of Line Count WIP Count Startup Rejects Production Rejects Percent Good Percent Reject 	Rate Metrics	<ul style="list-style-type: none"> In Speed PPM In Speed PPH Good Speed PPM Good Speed PPH Reject Speed PPM Reject Speed PPH Total Speed PPM Total Speed PPH End of Line Speed PPM End of Line Speed PPH 	Production Time Metrics	<ul style="list-style-type: none"> Run Time Down Time Planned Stop Time Not Scheduled Time Percent Run Percent Down Percent Planned Stop Last Run Time Last Down Time Last Planned Stop Time Last Not Scheduled Time Target Time Elapsed Time Remaining Time Remaining Percent Production Phase Remaining Time Manufacturing Time Production Time All Time MTBF MTTR Run Confidence Calendar Day Number Production Day Number Duration Start Time End Time
Target Metrics	<ul style="list-style-type: none"> Takt Time Target Cycles Target Count Pace Timer Average Takt Time Percent Variance Time Variance Count Variance Efficiency 	OEE Metrics	<ul style="list-style-type: none"> OEE Availability Performance Quality Fully Productive Time OEE Loss Availability Loss Performance Loss Quality Loss OEE Lost Time Availability Lost Time Performance Lost Time Quality Lost Time 		
Planning Metrics	<ul style="list-style-type: none"> Goal Count Good Count Left Percent Done 				
Cycle Metrics	<ul style="list-style-type: none"> Current Cycle Time Previous Cycle Time Ideal Cycle Time Run Cycles Small Stops Partial Cycles Total Cycles Equipment Cycles Ideal Time Run Cycle Lost Time Small Stop Lost Time Partial Cycle Lost Time Total Cycle Time Avg. Ideal Cycle Time Avg. Cycle Time Avg. Run Cycle Time 	Six Big Loss Metrics	<ul style="list-style-type: none"> Down Loss Planned Stop Loss Cycle Loss Small Stop Loss Startup Reject Loss Production Reject Loss Down Lost Time Planned Stop Lost Time Run Cycle Lost Time Small Stop Lost Time Startup Reject Lost Time Production Reject Lost Time 	TEEP Metrics	<ul style="list-style-type: none"> TEEP Utilization Schedule Loss Schedule Lost Time Hidden Factory Time Production Loss Production Lost Time